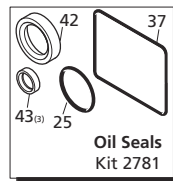
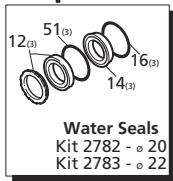
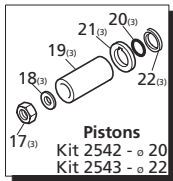


**Repair Kits**



**Special Parts / Kits**

Code	Description	Qty
2778	Viton water seals ø20	1
2779	Viton water seals ø22	1
980069	Packing extractor	1
2748	Rail kit 1-1/4" - 2 Rails - 4 Bolts - 4 Washers	1

Pos	Code	Description	Qty	Pos	Code	Description	Qty
1	1940260	Head bolt M10x80	(442 in/lbs) 8	28	850370	Bolt M8x16	(217 in/lbs) 8
2	650530	Washer	8	29	1140410	Bearing	2
3	1940140	Valve cap	(602 in/lbs) 6	30	1945001	Con-rod	(89 in/lbs) 3
4	1940150	Ring	6	31	1940530	Crankshaft 24mm	● 1
5	1140450	O-Ring ø20.24x2.62	12	32	1940190	Crankshaft 24mm	○ 1
6	1949050	Complete valve	6	33	1940170	Crankshaft 24mm	■ 1
7	1940021	Pump head ø20	1	34	1940160	Crankshaft 24mm	▲ 1
8	1941210	Pump head ø22	1	35	650250	Key	1
9	550350	O-Ring ø23.81x2.62	1	36	1941330	Pump housing	1
10	1140300	Plug 3/4" G	1	37	1140370	Vented oil cap	1
11	1980740	Plug 3/8" G	3	38	1260250	Oil sight glass	1
12	740290	O-Ring ø14x1.78	3	39	1260430	Snap ring	1
13	1940440	High pressure packing w/ring ø20	3	40	1940410	O-Ring ø132x3	1
14	1940270	High pressure packing w/ring ø22	3	41	1200430	Bolt M6x16	(89 in/lbs) 6
15	1940430	Front piston guide ø20	3	42	1949010	Compete cover	1
16	1940200	Front piston guide ø22	3	43	1780690	Contrast disc	1
17	1940470	Low pressure seal ø20	3	44	1140450	O-Ring ø20.24x2.62	1
18	1940480	Low pressure seal ø22	3	45	820680	Oil seal	1
19	1940450	Rear piston guide ø20	3	46	1940560	Oil seal	3
20	1940460	Rear piston guide ø22	3	47	1940370	Rail 1-1/4"	2
21	820490	O-Ring ø34.65x1.78	3	48	1940380	Bolt	4
22	1940570	Nut (106 in/lbs) 3	3	49	200231	Washer	4
23	1940580	Washer - Copper 3	3	50	1941240	Open bearing support	1
24	1420430	Piston ø20	3	51	1941220	Split O-Ring	3
25	1420120	Piston ø22	3	52	1949200	Complete pump head ●○■▲ 1	1
26	880840	O-Ring ø9.25x1.78	3	53	1949202	Complete pump head ▲ 1	1
27	960460	Slinger 3	3	54	1949203	Complete pump head ◆ 1	1
28	1940120	Back-up ring 3	3	55	1941270	Oil sight glass	1
29	1940070	Guiding piston 3	3	56	100410	O-Ring ø34.6x2.62	1
30	1940060	Piston pin 3	3	57	1941260	Contrast disc	1
31	1941380	O-Ring ø66.34x2.62 2	2	58	1941290	Seal	1
32	1941390	Shim 0.05 mm 1-3	1-3	59	AR64516	Oil	2
33	1941400	Shim 0.10 mm 1-3	1-3	60		<i>OIL CAPACITY - 32 oz</i>	
34	1941410	Shim 0.19 mm 1-3	1-3				
35	1941420	Shim 0.25 mm 1-3	1-3				
36	1949011	Side cover w/sight glass 1	1				

Legend			
ø 20	ø 20	ø 20	ø 22
For ●	For ■	For ▲	For ◆
XWA4G20	XWA7G22	XWA8G19	XWA9G16
XWA4G30	XWA7G32	XWA8G29	XWA9G24
XWA4G40	XWA7G35	XWA8G35	XWA9G30
	XWA7G40		
For ○			
XWA5.5G22			
XWA5.5G30			
XWA5.5G40			