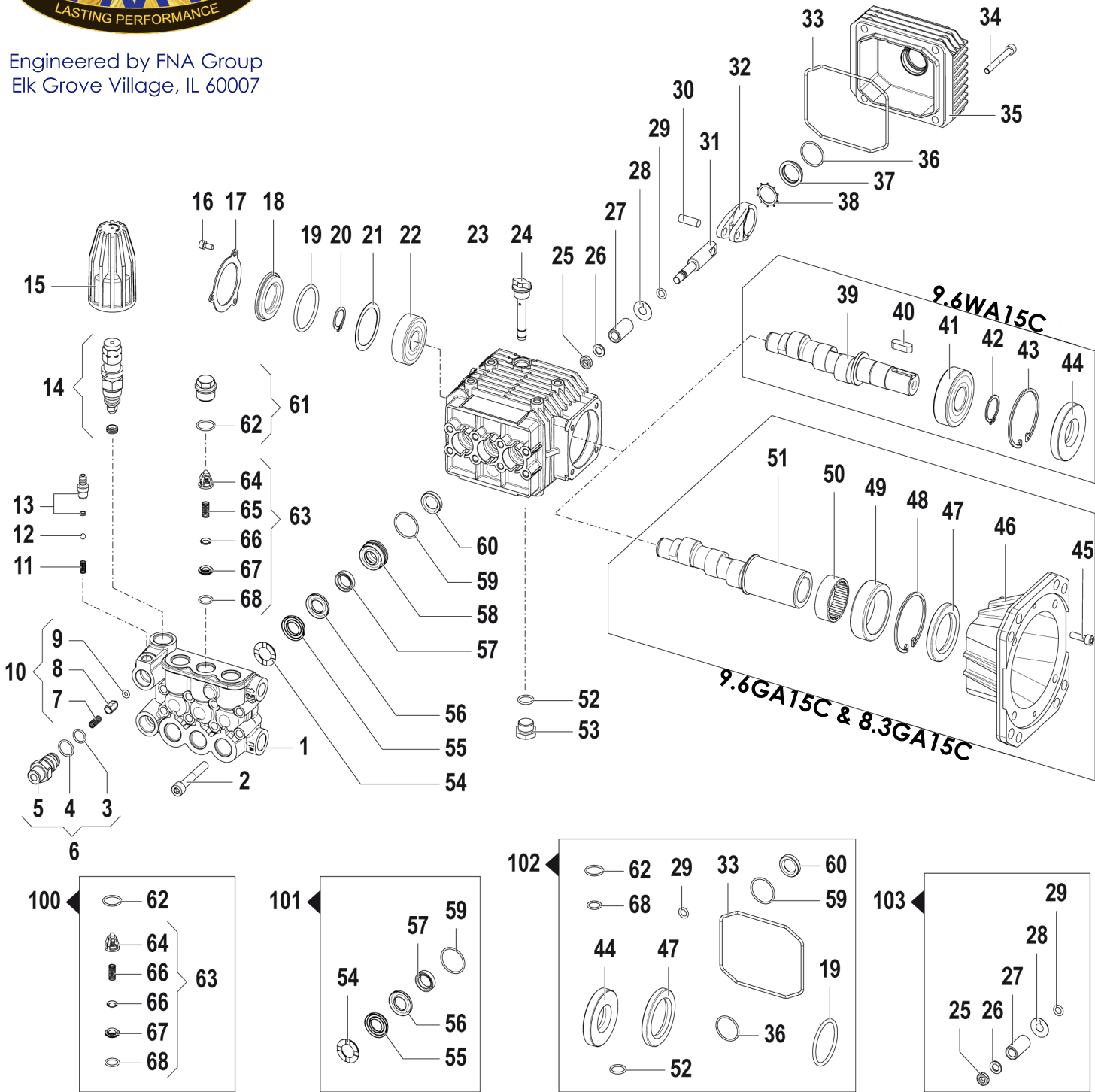




PUMP DIAGRAM

9.6WA15C, 9.6GA15C, 8.3GA15C

Engineered by FNA Group
Elk Grove Village, IL 60007



Pumps Covered By This Document	
Part No.	Model
7104757	9.6WA15C
7104820	9.6GA15C
7104858	8.3GA15C

Torque Specifications						
No.	Part No.	Description	lb.ft	lb.in	N.m	Apply To Thread
2	7105403	M8 x 55 Screw	18.4	220	25	-
16	7105412	M5 x 10 Screw	3.0	40	4	-
25	-	Piston Nut	4.4	50	6	Loctite 243
34	7105425	M6 x 50 Screw	6.6	80	9	-
45	7105436	M6 x 20 Screw	6.6	80	9	-
61	7105446	Valve Plug	33.2	400	45	Loctite 243