



POS. NO.	PART NO.	DESCRIPTION	NO. PCS.
1	107855	Head, XD-4000 Plated (20mm)	1
2	107831	Crankcase, XD (8mm)	1
3	107825	Cover, Bearing (XD-80mm)	1
4	107824S	Cover, Bearing (XD-72mm)	1
5	107826	Cover, Rear Crankcase (XD-Long)	1
6	107896	Rod, Connecting (XD)	3
7	107897	Rod, Tennifer Plunger	3
8	107887	Pin, XD Wrist (15mm)	3
9	107832	Crankshaft, 240mmXD(10mm)(XDS-4040)	1
10	107892	Plunger, XD Ceramic (20mm)	3
11	108314	Cover, Plated Brass Valve (XL) Kit 21	6
16	AKO	Valve, Check Assembly (Small) Kit 1	6
17	AKO	Gland, Back Brass (20mm) Kit 41, 44	3
18	AKO	Adapter Ring, Male (20mm) Kit 35, 44	6
19	AKO	Gland, Front Brass (20mm) Kit 41, 44	3
20	107821T	Sight Glass, Oil w/O-Ring	1
21	107823	Clip, XD Wrist Pin (15mm)	6
22	107539	Key, Rounded (8x7x35)	1
23	107882	O-Ring	1
24	107881	O-Ring	1
25	107880	O-Ring	1
26	AKO	O-Ring Kit 38, 44	3
27	107875	O-Ring Kit 21	6
28	AKO	O-Ring Kit 1	6

POS. NO.	PART NO.	DESCRIPTION	NO. PCS.
29	108971	Washer, 3/8" G Plug (17x22x1)	1
30	107901	Washer, 1/2" G Plug (21.2x27x1)	1
31	107866	O-Ring	1
32	107864	O-Ring	3
33	107805	Backring, Split TEF	3
35	AKO	Seal, XD Rod Oil (24x35x7) Kit 34	3
36	AKO	Packing, H.P. "Super U" (20x30) Kit 38, 44	6
37	AKO	Flat Check Ring (20x30) Kit 38, 44	3
40	107895	Ring, Splash (14x33x.5)	3
41	107903	Washer, Plunger Nut (10.5x18x2)	3
42	107860	Nut, S.S. Plunger Rod (M10)	3
43	107810	Bearing, Roller (XD) (35x72x17)	1
44	107809	Bearing, Roller (XD) (35x80x21)	1
45	107889	Plug, 3/4" G Allen Drain	1
46	107891	Plug, 3/8" G Plated Head	1
47	107888	Plug, 1/2" G Plated Head	1
48	107841	Dipstick, XD-Series (3/4" G)	1
49	108162	Bolt, Soc HD (M06x25)	4
50	107818	Bolt, Soc HD (M10x25)	4
51	108959	Bolt, Soc HD (M08x20)	4
52	108167	Bolt, Soc HD (M08x70)	8
53	107821	Bushing, Plunger Rod (24x25)	3
54	107692	Seal, Crankshaft Oil (35x52x7)	1

**AKO-Available in Kit Only**

### REPAIR KITS:

AP #	AP 1	AP 21	AP 34	AP 35	AP 38	AP 41	AP 44
PART #	106501	106521	106534	106535	106538	106541	106544
DESCRIPTION	Check Valve Kit	Valve Caps Kit	Oil Seal Kit	Male Adapter Ring Kit	Packing Seal Kit	Brass Packing Glands Kit	Complete Plunger Seal Kit
POSITIONS INCLUDED	16, 28	11, 27	35	18	26, 36, 37	17, 19	17, 18, 19 26, 36, 37
TOTAL PIECES	12	12	3	6	12	6	8